

## Oxide/oxide ceramic matrix composite “Keramiklech”, N610-DF11-1500/FW12 material for applications up to 1300°C

Keramiklech Type, old name	FW12	
<b>Keramiklech Type, new name</b>	<b>N610-DF11-1500/FW12</b>	<b>test standard</b>
Fibre (Fabric)	Nextel 610/1500 denier (DF11-1500)	–
Matrix	85% Al <sub>2</sub> O <sub>3</sub> 15% 3YSZ	–
Thickness per layer [mm]	0,25	–
Density [g/cm <sup>3</sup> ]	2,5	–
Bending strength [MPa] anisotrop 0/90° at RT*	350 <sup>(3)</sup>	DIN 658-3, 3 point bending
Young's modulus (bending) [GPa] at room at RT*	92 <sup>(2), (1), (3)</sup>	–
Bending strength [MPa] anisotrop +/-45° at RT*	180	DIN 658-3, 3 point bending
Bending strength [MPa] isotrop 0/90° at RT*	321	DIN 658-3, 3 point bending
Tensile strength [MPa] anisotrop 0/90° at RT*	280 <sup>(3)</sup>	DIN 658-1
Young's modulus (tension) [GPa] at RT*	97 <sup>(3)</sup>	DIN 658-1
Tensile strength [MPa] anisotrop +/-45° at RT*	88,5 <sup>(3)</sup>	DIN 658-1
Tensile strength [MPa] at 1000 °C	215 <sup>(3)</sup>	DIN 658-1
Tensile strength [MPa] at 1200°C	73 <sup>(3)</sup>	DIN 658-1
Compression strength [MPa] at RT*	207 <sup>(2)</sup>	DIN 658-2
Young's modulus (compression) [GPa] at RT*	123 <sup>(2)</sup>	DIN 658-2
Shear strength (ILSS) [MPa] at RT*	17 <sup>(2), (1), (3)</sup>	DIN 658-4
Thermal expansion coefficient [10 <sup>-6</sup> 1/K]		DIN 1159-1
25–300 °C	6,94 <sup>(1)</sup>	–
25–600 °C	7,69	–
25–900 °C	8,17	–
25–1100 °C	8,49	–
Thermal conductivity [W/mK]		DIN 1159-2
300 °C	3,80 <sup>(1)</sup>	–
600 °C	2,81	–
900 °C	2,30	–
1100 °C	2,02	–
Recommended continuous service temperature [°C] without mechanical load	< 1300 °C	–
Recommended continuous service temperature [°C] with mechanical load	< 1200 °C	–
Maximum continuous service temperature [°C] with high mechanical load	< 1000 °C	–

Material N610-DF11-1500/FW12/as of 2021, (\*at room temperature)

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